

By: DJ 08 AUG 06
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KI-185
R44 C046-18 FRAME TUBE CLAMP INSTALLATION KIT

KIT CONTENTS:

1 each	KI-185INSTR.	kit instructions
1 each	D815-1	angle
1 each	MS21042L08	nut
1 each	MS21919WDG8	clamp
1 each	MS27039C0806	screw
1 each	NAS1149FN816P	washer

INSTRUCTIONS:

1. Verify kit contents match above list. Contact RHC if any parts are missing or damaged.
2. Remove left-side engine cowl.
3. Refer to figure on page 2. Visually inspect aft tab of C046-18 tube in area indicated to verify no cracks. If tab is cracked, replace C046-21 lower frame assembly or contact RHC Technical Support for repair instructions.
4. Remove MS27039C0807 screw adjacent to inspection door receptacle. Retain screw, washer, and nut.
5. Install D815-1 angle and MS21919WDG8 clamp as shown in figure.
6. Install left-side engine cowl.
7. Make appropriate maintenance record entries.

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